## **Ignition Coil P65-T**

www.bosch-motorsport.com





- ▶ Max. 33 kV
- ▶ Max. 65 mJ
- Developed for GDI engines
- ▶ Max. 10,000 1/min (with reduced dwell time)

This single fire coil is a low cost concept designed for direct mounting on the cylinder head. The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers.

#### Application

Spark energy	≤ 65 mJ
Primary current	≤ 7.0 A
Operating temperature range at outer core	-40 to 140°C
Storage temperature range	-40 to 140°C
Max. vibration	≤ 480 m/s² at 5 to 2,000 Hz

#### **Technical Specifications**

#### **Mechanical Data**

Length	143 mm		
Weight	223 g		
Mounting Screw fastening			
Fits to spark plugs with a ceramic diameter of 10 mm			

#### **Electrical Data**

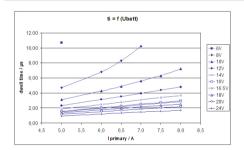
Primary resistance with wire	Incapable of measurement
Secondary resistance	Incapable of measurement
High voltage rise time	≤ 1.4 kV/µs
Max. high voltage at 1 M $\Omega$    10 pF	≤ 33 kV
Spark current	≤ 70 mA
Spark duration at 1 kV $\parallel$ 1 M $\Omega$	≤ 1.85 ms
Noise suppression	Inductive and 1 $k\Omega$ resistance
Integrated suppression diode / EFU	
Integrated power stage	
Characteristic	
Measured with power stage	BIP 385
Connectors and Wires	
Connector	Тусо 0-1488991-1
Mating connector	F 02U B00 555-01

Pin 1	ECU ignition signal
Pin 2	ECU GND
Pin 3	U <sub>batt</sub>

Characteristic dwell times [ms]

$\mathbf{U}_{\text{batt}}$	l primary					
	5.0 A	5.5 A	6.0 A	6.5 A	7.0 A	7.5 A
Max. 1000 /min	10	9	8	7	6	5
6 V	10.7	11.6				
8 V	4.7	5.4	6.8	8.3	10.2	
10 V	3.1	3.55	4.25	4.87	5.6	6.3
12 V	2.32	2.66	3.12	3.51	3.94	4.36
14 V	1.86	2.1	2.45	2.75	3.07	3.36
16 V	1.55	1.77	2.03	2.26	2.51	2.73
16.5 V	1.49	1.7	1.95	2.17	2.40	2.61
18 V	1.34	1.51	1.73	1.92	2.13	2.31
20 V	1.16	1.33	1.51	1.67	1.85	2.0
24 V	0.93	1.05	1.19	1.32	1.45	1.57

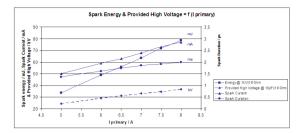
Measured values are without loom resistance. Loom resistance must be less than the primary resistance. The needed dwell time is to be verified through current measurement



Dwell time

#### Spark energy and provided high voltage

l prim.	Spark energy	-duration	-current	Hi voltage
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5 A	33.7 mJ	1.37 ms	50 mA	24.4 kV
5.5 A	42 mJ	1.54 ms	54 mA	27.0 kV
6 A	48.9 mJ	1.62 ms	59 mA	29.1 kV
6.5 A	55.9 mJ	1.74 ms	63 mA	31.2 kV
7 A	63.6 mJ	1.85 ms	68 mA	33.2V
7.5 A	71.9 mJ	1.92 ms	73 mA	34.7 kV



#### Spark energy

#### Installation Notes

During mounting of the spark plug please pay attention that full clamping and proper contacts are made to ensure safe connection between coil and spark plug.

The coil P65-T has an integrated transistor and requires an ECU with internal ignition drivers with 10 to 20 mA current output.

For technical reasons the values of the coils may vary.

Please regard the specified limit values.

Please find further application hints in the offer drawing at our homepage.

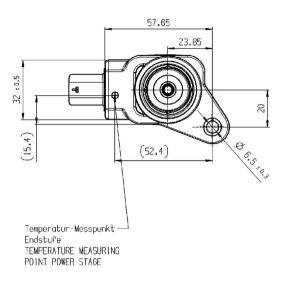
In case of ignition-caused malfunctions, please use screened sensor wires.

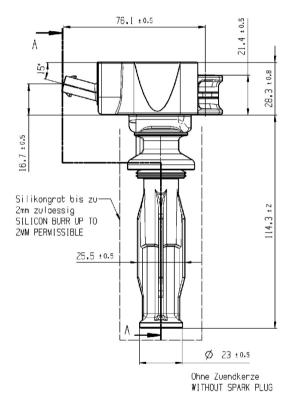
#### **Ordering Information**

#### Ignition Coil P65-T

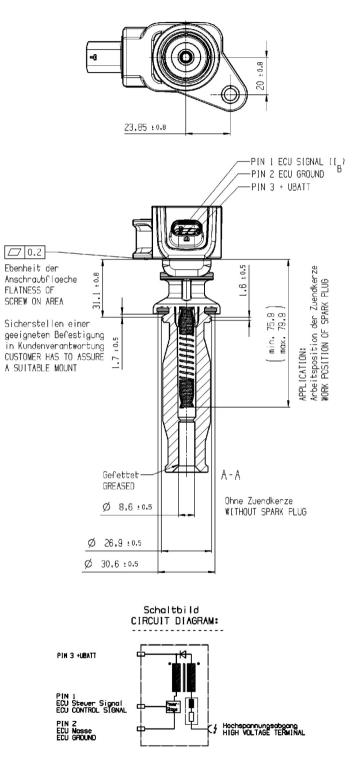
Order number 0 221 604 024

#### Dimensions





Darstellung ohne Kerzenmantel und Feder EXPOSITION WITHOUT SPARK PLUG CONNECTOR AND SPRING



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